IN THE SPECIFICATION:

Page 4, first paragraph, please amend as follows:

In order to overcome the deficiencies with known, conventional golf club heads, a golf club head with an insert is provided. Briefly, one embodiment of the invention provide provides a golf club head that includes a toe section, a heel section and a center section joining the toe section to the heel section, with the center section including a cavity structured to receive for receiving an insert. Another embodiment of the present invention comprises a golf club head that comprises a toe, a heel and a center section joining the toe to the heel, with the center section including a cavity structured to receive an insert. A face insert is also coupled to the strike face of the golf club head.

Page 5, lines 5-8, please amend as follows:

FIG. 7 is yet another embodiment of the present invention, showing a hosel mounted in the heel-end of the golf club; and

FIG. 8 is a front elevation view of the embodiment illustrated in FIG. 7 showing the striking face of the golf club head.head;

Page 5, after line 8 and before line 9, please insert the following:

FIG. 9 is a perspective view of another embodiment of the present invention showing an insert positioned in a metal head;

FIG. 10 is a perspective view of the embodiment shown in FIG. 9 with the insert positioned adjacent to the metal head;

FIG. 11 is a perspective view of another embodiment of the present invention showing an insert positioned in a wood head;

FIG. 12 is a perspective view of the embodiment shown in Fig. 11 with the insert positioned adjacent to the wood head;

FIG. 13 is an elevation showing a face insert located in a metal head;

FIG. 14 is an elevation showing a face insert located in a wood head.

Page 6, second full paragraph, please amend as follows:

The thickness of the rear face <u>section</u> 45, rear floor 50, toe wall 32, heel wall 37 and roof section 39 have a thickness that can range between 0.020 inch and 0.20 inch. Because the enter section 20 is constructed of thin walls, the majority of the mass of the golf club head 10 is located in the toe section 30 and heel section 35. One feature of the present invention is that the golf clue head 10 is constructed of a single piece of material which decreases manufacturing costs. Preferably, the golf club head 10 is manufactured by a casting or molding method.

Page 7, line 10 to Page 8, line 18, please amend as follows:

The golf club head 10 is comprises comprised of a metallic material including at least one metal, and preferably each comprise is comprised of a metallic material including at least two metals. The metallic materials should each have a final alloy density of at least 7 grams per cubic centimeter. In a more preferred version of the invention, the metallic materials each have a final alloy density of 7 to 13 grams per cubic centimeter. In a still more preferred version of the invention, the metallic materials each have a final alloy density of 9 to 11 grams per cubic centimeter. In a most preferred version of the invention, the metallic materials each have a final alloy density of approximately 10 grams per cubic centimeter.

The golf club head 10 may also comprise a metallic material wherein a first metal is dispersed in a second metal. The dispersion of the first metal in the second metal is advantageously achieved by powder metallurgy techniques wherein a powder of the first metal is blended with a powder of a second metal and the resulting powder metal blend is

compacted and sintered at temperatures below the melting point of both metals. The first metal should have a higher density than the second metal. The addition of a high density first metal to a lower density second metal allows the final alloy density of the metallic material of the golf club head to be increased in precision increments. In specific embodiments of the invention, the first metal has a density of at least 10 grams per cubic centimeter, and the second metal is selected from the group consisting of iron based alloys, nickel based alloys, and copper based alloys. Specific examples of a suitable first metal include tugsten, tantalum, niobium, and molybdenum. In one embodiment of the invention, the metallic material has a finally alloy density of at least 10 grams per cubic centimeter and the metallic material has a final alloy density at least 8 times greater than the density of the a non-metallic material, when present.

The non-metallic materials used informing the golf club head 10 produce a final product wherein the non-metallic material has a substantially homogeneous composition.

One feature of the present invention is that the center section 20 contains an insert 25 that increases the stiffness of the golf club head 10. Illustrated in FIGS. 2 and 6, the

thin walls of the center section, including the rear face 45, rear floor 50, toe wall 32, heel wall 37, and roof section 39 are reinforced by the insert 25. The present invention displaces the center weight to the toe section 30 and heel section 35 and replaces the center weight with a low-density insert 25. In addition to increasing the rigidity of the golf club head, the insert 25 also enhances the "feel" of the golf club head 10.